

Three Flute End Mill



- Most Ferrous, Non-Ferrous and Non-Metallic Materials
- Plunge and Ramp
- Profile, Slot and Pocket
- Micrograin Solid Carbide
- 30° Right Hand Helix, Right Hand Cut

- Center Cutting
- Plain Round Shank
- High Rigidity from Substrate
- Optimum Speeds and Feeds
- Cutting Diameter Tolerance is:
 Sizes less than 1/8, +.000/- .001
 Sizes 1/8 through 1/4, +.000/- .002
 Sizes larger than 1/4, +.000/- .003

Cutter Dia.	Shank Dia.	Length of Cut	Overall Length
1/16	1/8	3/16	1-1/2
5/64	1/8	3/16	1-1/2
3/32	1/8	3/8	1-1/2
7/64	1/8	3/8	1-1/2
1/8	1/8	1/2	1-1/2
9/64	3/16	9/16	2
5/32	3/16	9/16	2
11/64	3/16	5/8	2
3/16	3/16	5/8	2
13/64	1/4	5/8	2-1/2
7/32	1/4	5/8	2-1/2
15/64	1/4	3/4	2-1/2
1/4	1/4	3/4	2-1/2
17/64	5/16	3/4	2-1/2
9/32	5/16	3/4	2-1/2
19/64	5/16	13/16	2-1/2
5/16	5/16	13/16	2-1/2
21/64	3/8	1	2-1/2
11/32	3/8	1	2-1/2
23/64	3/8	1	2-1/2
3/8	3/8	1	2-1/2
25/64	7/16	1	2-3/4
13/32	7/16	1	2-3/4
27/64	7/16	1	2-3/4
7/16	7/16	1	2-3/4
29/64	1/2	1	3
15/32	1/2	1	3
31/64	1/2	1	3
1/2	1/2	1	3
9/16	9/16	1-1/4	3-1/2
5/8	5/8	1-1/4	3-1/2
3/4	3/4	1-1/2	4
7/8	7/8	1-1/2	4
1	1	1-1/2	4