

Micro Miniature cutter



- ♦ Most Ferrous, Non-Ferrous and Non-Metallic Materials
- ♦ Plunge and Ramp
- ♦ Profile, Slot and Pocket
- ♦ Micrograin Solid Carbide
- ♦ 30° Right Hand Helix, Right Hand Cut

- ♦ Center Cutting
- ♦ Plain Round Shank
- ♦ High Rigidity from Substrate
- ♦ Optimum Speeds and Feeds
- ♦ Cutting Diameter Tolerance is $\pm .0005/- .00$

Cutter Dia.	Shank Dia.	Length of Cut	Overall Length	EDP No. Uncoated	TiCN
.0050	1/8	.0150	1-1/2	98200	98278
.0060	1/8	.0180	1-1/2	98201	98279
.0070	1/8	.0210	1-1/2	98202	98280
.0080	1/8	.0240	1-1/2	98203	98281
.0090	1/8	.0270	1-1/2	98204	98282
.0100	1/8	.0300	1-1/2	98205	98283
.0110	1/8	.0330	1-1/2	98206	98284
.0120	1/8	.0360	1-1/2	98207	98285
.0130	1/8	.0390	1-1/2	98208	98286
.0140	1/8	.0420	1-1/2	98209	98287
.0150	1/8	.0450	1-1/2	98210	98288
.0160	1/8	.0480	1-1/2	98211	98289
.0170	1/8	.0510	1-1/2	98212	98290
.0180	1/8	.0540	1-1/2	98213	98291
.0190	1/8	.0570	1-1/2	98214	98292
.0200	1/8	.0600	1-1/2	98215	98293
.0210	1/8	.0630	1-1/2	98216	98294
.0220	1/8	.0660	1-1/2	98217	98295
.0230	1/8	.0690	1-1/2	98218	98296
.0240	1/8	.0720	1-1/2	98219	98297
.0250	1/8	.0750	1-1/2	98220	98298
.0260	1/8	.0780	1-1/2	98221	98299
.0270	1/8	.0810	1-1/2	98222	98312
.0280	1/8	.0840	1-1/2	98223	98313
.0290	1/8	.0870	1-1/2	98224	98314
.0300	1/8	.0900	1-1/2	98225	98315
.0350	1/8	.1050	1-1/2	98331	98336
.0400	1/8	.1200	1-1/2	98332	98337
.0450	1/8	.1350	1-1/2	98333	98338
.0500	1/8	.1500	1-1/2	98334	98339
.0550	1/8	.1650	1-1/2	98335	98340